

STAR BOOK No. 59

10 CENTS

RUFFLED DOILIES

and the Pansy Doily



Ruffled Doilies...

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bric-a-brac—as a compli-
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—for that cool snowflake
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**Materials Required: AMERICAN THREAD COMPANY
"STAR" MERCERIZED CROCHET COTTON, ARTICLE 20
Size 30**

4—250 yd. Balls White.

Steel Crochet Hook No. 12.

Doily measures 13¼ inches without the ruffle.

Ch 10, join to form a ring, ch 4, d c in ring, * ch 1, d c in ring, repeat from * 11 times, ch 1, join in 3rd st of ch (14 d c).

2nd Row. Ch 3, d c in same space, * ch 2, 2 d c in next d c, repeat from * all around, ch 2, join in 3rd st of ch.

3rd Row. Ch 3, d c in next d c, 1 d c in next st of ch, * ch 2, 1 d c in each of the next 2 d c, 1 d c in next st of ch, repeat from * all around, ch 2, join.

4th Row. Ch 3, 1 d c in each of the next 2 d c, d c in next st of ch, * ch 2, 1 d c in each of the next 3 d c, d c in next st of ch, repeat from * all around, ch 2, join in 3rd st of ch. Repeat the 4th row having 1 more d c in each d c section until there are 8 d c in each section.

9th Row. Ch 3, 1 d c in each of the next 6 d c, * pull up ⅛-inch loop on hook, thread over and pull through loop, s c in single loop of st (single knot st) pull up ⅛-inch loop on hook, thread over and pull through loop, s c in single loop of st (double knot st) 1 d c in each of the next 7 d c of next d c group, repeat from * all around ending with a knot stitch, join.

10th Row. Ch 3, 1 d c in each of the next 5 d c, * work a double knot st, s c in center s c of next double knot st, double knot st, 1 d c in each of the next 6 d c, repeat from * all around ending row with double knot st, s c in center s c of next double knot st, double knot st, join.

11th Row. Ch 3, 1 d c in each of the next 4 d c, * double knot st, s c in center s c of next double knot st, double knot st, s c in center s c of next double knot st, double knot st, 1 d c in each of the next 5 d c, repeat from * all around ending row to correspond, join.

12th Row. Ch 3, 1 d c in each of the next 3 d c, ** double knot st, s c in center s c of next double knot st, * double knot st, s c in center s c of next double knot st, repeat from * once, double knot st, 1 d c in each of the next 4 d c, repeat from ** all around ending row to correspond, join.

13th Row. Same as last row but having 1 less d c in each d c section and 1 more double knot st in each double knot st section, join.

14th Row. Ch 3, 1 d c in next d c, ** work a single knot st, s c in center s c of next double knot st, * double knot st,

Double Ruffle No. 5901

(Illustrated on Front Cover)

s c in center s c of next double knot st, repeat from * 3 times, single knot st, 1 d c in each of the next 2 d c, repeat from ** all around ending row with single knot st, s c in center s c of next double knot st, * double knot st, s c in center s c of next double knot st, repeat from * 3 times, single knot st, join.

15th Row. Double knot st, skip the single knot st, s c in center s c of next double knot st, * double knot st, s c in center s c of next double knot st, repeat from * twice, double knot st, skip the single knot st, s c in next d c, repeat from beginning all around.

16th Row. Sl st to center of next double knot st, * work a double knot st, s c in center s c of next double knot st, repeat from * all around.

17th Row. Sl st to center of next knot st, * ch 6, s c in center s c of next double knot st, repeat from * all around ending row with ch 3, d c in sl st, this brings thread in position for next row (70 loops).

18th Row. Ch 8, d c in next loop, * ch 5, d c in next loop, repeat from * all around, ch 5, join in 3rd st of ch.

19th Row. Ch 8, d c in next d c, * ch 5, d c in next d c, repeat from * all around, ch 5, join in 3rd st of ch.

20th Row. Sl st into loop, * ch 6, s c in next loop, repeat from * all around ending row with ch 3, tr c in sl st.

21st Row. Ch 9, d c in next loop, * ch 6, d c in next loop, repeat from * all around, ch 6, join in 3rd st of ch.

22nd Row. Sl st into loop, ch 3, 5 d c in same loop, * ch 5, s c in next loop, ch 5, 6 d c in next loop, repeat from * all around ending row with ch 5, s c in next loop, ch 5, join.

23rd Row. Ch 3, 1 d c in each of the next 4 d c, * ch 5, s c in next loop, ch 5, s c in next loop, ch 5, 1 d c in each of the next 5 d c, repeat from * all around ending row with ch 5, s c in next loop, ch 5, s c in next loop, ch 5, join.

24th Row. Ch 3, 1 d c in each of the next 3 d c, * ch 3, d c in next loop, ch 3, s c in next loop, ch 3, d c in next loop, ch 3, 1 d c in each of the next 4 d c, repeat from * all around ending row to correspond, join.

25th Row. Ch 3, 1 d c in each of the next 2 d c, * ch 3, s c in next loop, ch 4, skip 1 loop, tr c in next s c, ch 4, skip 1 loop, s c in next loop, ch 3, 1 d c in each of the next 3 d c, repeat from * all around ending row to correspond, join.

26th Row. Ch 3, d c in next d c, * ch 4, d c in next s c, ch 5, s c in next loop, s c in next tr c, s c in next loop, ch 5, d c in next s c, ch 4, 1 d c in each of the next 2 d c, repeat from * all around ending row to correspond, join.

27th Row. Ch 9, * skip 1 d c, s c in next d c, ch 6, d c in center s c of next s c group, ch 6, s c in next d c, ch 6, d c in next d c, ch 6, repeat from * all around in same manner ending row with skip 1 d c, s c in next d c, ch 6, d c in center s c of s c group, ch 6, s c in next d c, ch 3, tr c in 3rd st of ch.

28th Row. * Ch 6, s c in next loop, repeat from * all around ending row with ch 3, tr c in tr c, break thread.

29th Row. Attach thread in 3rd loop to left of joining of last row, ch 3, 5 d c in same loop, * ch 4, s c in next loop, ch 5, d c in next loop, ch 5, s c in next loop, ch 4, 6 d c in next loop, repeat from * all around ending row to correspond, join.

30th Row. Ch 3, 1 d c in each of the next 4 d c, * ch 4, d c in next s c, ch 4, s c in next loop, s c in next d c, s c in next loop, ch 4, d c in next s c, ch 4, 1 d c in each of the next 5 d c, repeat from * all around ending row to correspond, join.

31st Row. Ch 3, 1 d c in each of the next 3 d c, * ch 4, s c in next loop, 1 s c in next d c, s c in next loop, ch 4, 1 d c in center s c of next s c group, ch 4, s c in next loop, s c in next d c, s c in next loop, ch 4, 1 d c in each of the next 4 d c, repeat from * all around ending row to correspond, join.

32nd Row. Ch 3, 1 d c in each of the next 2 d c, * ch 5, d c in center s c of next s c group, ch 4, s c in next loop, s c in next d c, s c in next loop, ch 4, d c in center s c of next s c group, ch 5, 1 d c in each of the next 3 d c, repeat from * all around ending row to correspond, join.

33rd Row. Ch 3, d c in next d c, * ch 5, s c in next loop, s c in next d c, s c in next loop, ch 4, d c in center s c of s c group, ch 4, s c in next loop, s c in next d c, s c in next loop, ch 5, 1 d c in each of the next 2 d c, repeat from * all around ending row to correspond, join.

34th Row. * Ch 6, d c in center s c of next s c group, ch 6, s c in next d c, repeat from * all around ending row with ch 3, tr c in same space as beginning.

35th Row. * Ch 6, s c in next loop, repeat from * all around ending row with ch 3, tr c in tr c.

36th Row. Same as last row but ending row with ch 6, s c in tr c.

RUFFLE: Sl st into loop, * ch 8, s c in same loop, ch 8, s c in same loop, ch 8, s c in next loop, repeat from * all around ending row with ch 4, tr c in sl st (420 loops).

2nd and 3rd Rows. * Ch 8, s c in next loop, repeat from * all around ending each row with ch 4, tr c in tr c.

4th Row. * Work a double knot st pulling loops up $\frac{1}{4}$ -inch, s c in next loop, repeat from * all around.

5th, 6th and 7th Rows. Sl st to center of next double knot st, * work a double knot st, s c in center s c of next double knot st, repeat from * all around.

8th Row. Sl st to center of double knot st, * ch 8, s c in center s c of next double knot st, repeat from * all around ending row with ch 4, d tr c in sl st.

9th Row. ** Ch 5, tr c in next loop, * ch 4, sl st in 4th st from hook for picot, tr c in same loop, repeat from * 3 times, ch 5, s c in next loop, repeat from ** all around, break thread.

INSIDE RUFFLE: Attach thread in any mesh of 18th row and work same as outside ruffle (having 210 loops in 1st row) but working only 2 rows of 8 ch loops and 3 rows of double knot sts. Work last 2 rows same as last 2 rows of outside ruffle.

Victorian Ruffle

No. 5902

**Materials Required: AMERICAN THREAD COMPANY
"DE LUXE" MERCERIZED CROCHET AND KNITTING COTTON,
ARTICLE 346**

9—250 yd. Balls White.

Steel Crochet Hook No. 7.

Doily measures about 25½ x 31 inches without ruffle.

Ch 39, d c in 7th st from hook, * ch 1, skip 1 st of ch, d c in next st, repeat from * 15 times.

2nd Row. S c into last mesh over the d c just made, * ch 25, s c in same mesh, repeat from * 6 times, ch 20, 2 s c in each of the next 7 meshes, ch 20, s c in next mesh, * ch 25, s c in same mesh, repeat from * 3 times, ch 20, 2 s c in each of the next 7 meshes, ch 20, s c in corner mesh, * ch 25, s c in same mesh, repeat from * 7 times, ch 20 and working on other side of meshes, work 2 s c in each of the next 7 meshes, ch 20, s c in next mesh, * ch 25, s c in same mesh, repeat from * 3 times, ch 20, 2 s c in each of the next 7 meshes, ch 20, s c in next mesh (corner) ch 25, s c in same mesh, break thread.

3rd Row. Attach thread in 1st loop of center group on side,

s c in same space, * ch 7, s c in next loop, repeat from * 4 times, s c in 1st loop of end group, * ch 7, s c in next loop, repeat from * 8 times, s c in 1st loop of next group at side, * ch 7, s c in next loop, repeat from * 4 times, s c in 1st loop of end group, * ch 7, s c in next loop, repeat from * 8 times, join to 1st s c.

4th Row. Sl st to center of loop, * ch 10, s c in next loop, repeat from * all around, then without joining rows work 3 more rows of 10 ch loops.

Next Row. * Ch 30, s c in same loop, repeat from * 5 times, 10 s c in next loop, s c in next loop and work 6-30 ch loops in same loop, repeat from * all around, join and break thread. Attach thread in 1st long loop and work 10 ch loops over long loops and 3 ch loops between groups of long loops. Sl st to center of loop and work a 10 ch loop in each 10 ch loop. Without joining rows work 8 more rows of 10 ch loops.

Next Row. Ch 3, work 5 d c in same loop, * ch 5, 5 d c in next loop, repeat from * all around.

SCALLOP: Sl st into loop, * ch 10, s c in same loop, ch 10, s c in same loop, ch 10, s c in same loop, ch 10, s c in next loop, repeat from * all around and continue work without joining rows.

Next Row. * Ch 10, s c in next loop, repeat from * all around and repeat the last row 12 times, break thread.





Filet Ruffle No. 5903

**Materials Required: AMERICAN THREAD COMPANY
"STAR" MERCERIZED CROCHET COTTON, ARTICLE 30
Size 30**

5—75 yd. Balls White.

Steel Crochet Hook No. 12.

Doily measures about 7½ inches in diameter without ruffle.
Ch 29, d c in 8th st from hook, * ch 2, skip 2 sts of ch, d c in next st of ch, repeat from * 6 times, ch 13, turn.

2nd Row. D c in 8th st from hook, ch 2, skip 2 sts of ch, d c in next st of ch, ch 2, d c in next d c, (increases at beginning of row) * 2 d c in next mesh, d c in next d c, repeat from * 6 times, 3 d c in end mesh, ch 2, d tr c (3 times over needle) in same space, * ch 2, d tr c over d tr c, repeat from * once (increases at end of row) ch 13, turn.

3rd Row. D c in 8th st from hook, ch 2, skip 2 sts of ch, d c in next st, ch 2, d c in next d tr c, * 2 d c in next mesh, d c in next d tr c, repeat from * once, 2 d c in next mesh, d c in next d c (solid mesh) * ch 2, skip 2 d c, d c in next d c (open mesh) repeat from * 7 times, then work 3 solid meshes, ch 2, d tr c in same space, * ch 2, d tr c over d tr c, repeat from * once, ch 11, turn.

4th Row. D c in 8th st from hook, ch 2, d c in next d tr c, 3 solid meshes, 14 open meshes, 3 solid meshes, increase 2 meshes at end of row. Continue working back and forth according to diagram. To decrease meshes sl st over meshes.

RUFFLE: S c over last d c made, ch 5, s c in next open mesh,

repeat from * around entire doily ending row with ch 1, tr c in 1st s c (this brings thread in position for next row).

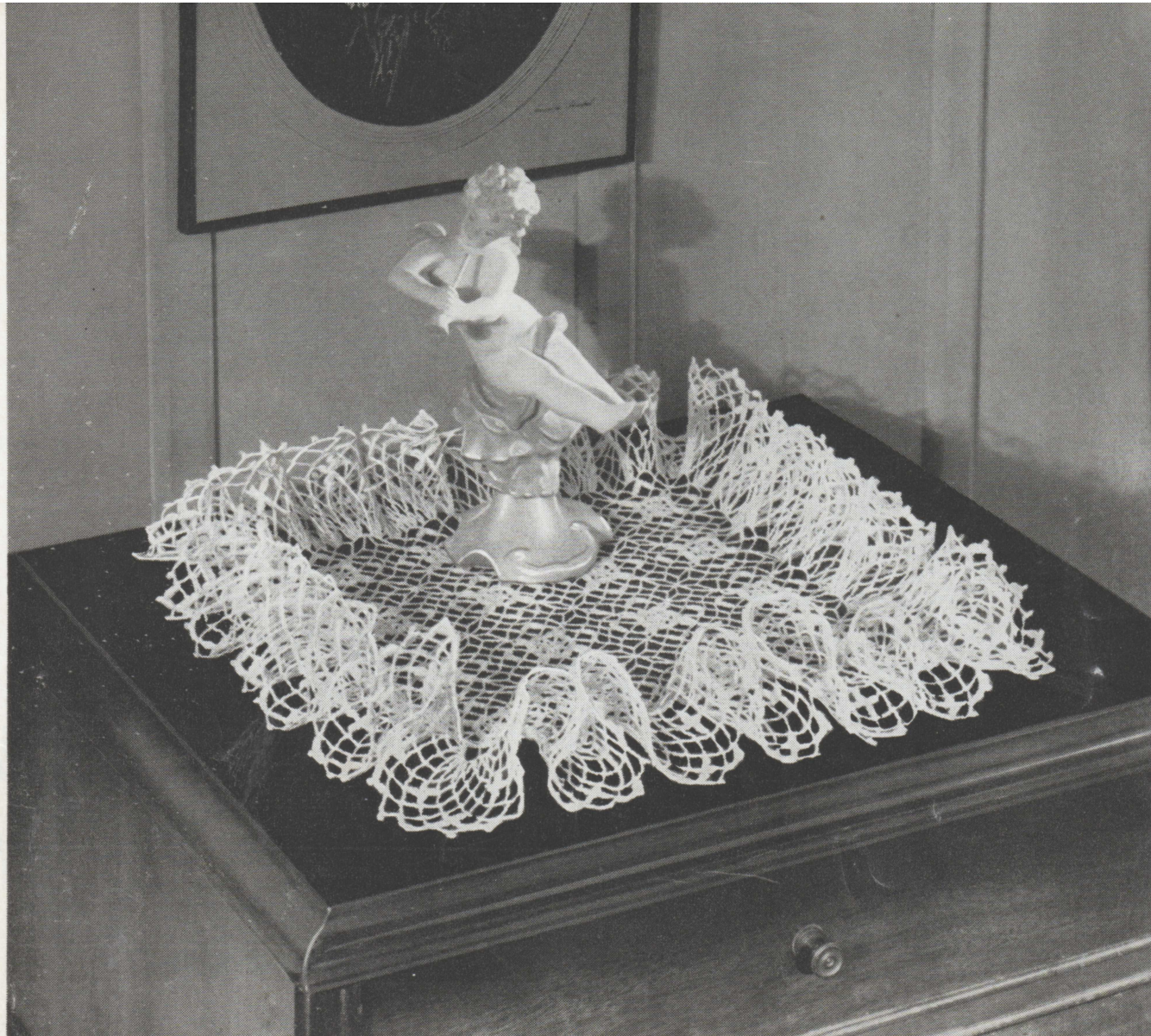
2nd Row. 4 s c in same loop, * ch 5, 1 tr c in next loop, ch 2, 2 tr c in same loop, ch 2, 1 tr c in same loop, ch 5, 4 s c in next loop, repeat from * all around ending row with ch 5, 1 tr c in last loop, ch 2, 2 tr c in same loop, ch 2, 1 tr c in same loop, ch 5, sl st in 1st s c.

3rd Row. Ch 4 (counts as 1 tr c) 1 tr c in each of the next 3 s c, ch 5, 1 tr c in next tr c, ch 2, 2 tr c in each of the next 2 tr c, ch 2, 1 tr c in next tr c, ch 5, repeat from beginning all around, join in 4th st of ch.

4th Row. Ch 4, 1 tr c in each of the next 3 tr c, ch 7, 1 tr c in next tr c, ch 2, 1 tr c in each of the next 4 tr c, ch 2, 1 tr c in next tr c, ch 7, repeat from beginning all around in same manner, join in 4th st of ch.

Next 4 Rows. Ch 4, 1 tr c in each of the next 3 tr c, ch 9, 1 tr c in next tr c, ch 2, 1 tr c in each of the next 4 tr c, ch 2, 1 tr c in next tr c, ch 9, repeat from beginning all around in same manner, join in 4th st of ch.

9th Row. Ch 4 (counts as 1 tr c) * thread over needle twice, insert in next tr c, thread over and work off two loops twice, repeat from * twice, thread over and work off all loops at one time, ch 6, sl st in 6th st from hook for picot, * ch 5, sl st in same space, repeat from *, (3 picot cluster) ch 9, tr c in next tr c, ch 5, sl st in top of tr c for picot, ch 3, * thread over needle twice, insert in next tr c, thread over and work off 2 loops twice, repeat from * 3 times, thread over and work off all loops at one time, work a 3 picot cluster, ch 3, tr c in next tr c, ch 5, sl st in top of tr c for picot, ch 9 and continue all around in same manner, join, break thread.



Square Ruffle No. 5904

**Materials Required: AMERICAN THREAD COMPANY
"GEM" MERCERIZED CROCHET COTTON, ARTICLE 35
Size 30**

3—350 yd, Balls White or Ecru.

Steel Crochet Hook No. 12.

16 Motifs 4 x 4 are required for doily measuring 7½ x 7½ inches without ruffle.

Ch 5, join to form a ring, s c in ring, * ch 4, s c in ring, repeat from * 6 times, ch 1, d c in 1st s c (this brings thread in position for next row.)

2nd Row. Ch 7, * thread over needle twice, insert in 5th st from hook, pull through and work off 2 loops twice, repeat from * once, thread over and pull through all loops on needle at one time, * d c in next loop, cluster st in top of d c just made, (cluster st: ch 4, this counts as 1 tr c, thread over twice, insert in st, pull through and work off 2 loops twice, thread over twice, insert in same space, pull through and work off 2 loops twice, thread over and pull through all loops at one time) repeat from * all around, join at base of 1st cluster st.

3rd Row. Cluster st in same space, ch 3, 3 tr c cluster st in same space, * ch 9, s c in d c between next 2 cluster sts, ch 9, 2-3 tr c cluster sts in d c between next 2 cluster sts

with ch 3 between, repeat from * twice, ch 9, s c in d c between next 2 cluster sts, ch 9, join in top of 1st cluster st.

4th Row. Sl st to center st of ch 3 loop, s c in same space, * ch 9, s c in next loop, cluster st in s c just made, cluster st in top of cluster st just made, s c in next loop, ch 9, s c in next ch 3 loop, repeat from * twice, ch 9, s c in next loop, cluster st in s c just made, cluster st in cluster st, s c in next loop, ch 5, d tr c (3 times over needle) in 1st s c.

5th Row. Ch 7, 2 d tr c with ch 9 between in same space as d tr c just made, * ch 7, s c in next loop, ch 7, s c between next 2 cluster sts, ch 7, s c in next loop, ch 7, 2 d tr c with ch 9 between in next s c, repeat from * twice, ch 7, s c in next loop, ch 7, s c between next 2 cluster sts, ch 7, sl st in 1st d tr c, break thread.

Work another motif in same manner joining to 1st motif in last row as follows: ch 7, d tr c in same space as d tr c just made, ch 4, sl st in center st of corner loop of 1st motif, ch 4, d tr c in same space with last d tr c of 2nd motif, ch 3, join to center st of next loop of 1st motif, ch 3, s c in next loop of 2nd motif, ch 3, join to center st of next loop of 1st motif, ch 3, s c between next 2 cluster sts of 2nd motif, ch 3, join to center st of next loop of 1st motif, ch 3, s c in next loop of 2nd motif, ch 3, join to center st of next loop of 1st motif, ch 3, d tr c in next s c of 2nd motif, ch 4, join to center st of corner loop of 1st motif, ch 4, complete motif in same manner as 1st motif. Join 3rd motif to 2nd motif and 4th motif to 1st and 3rd motifs in same manner.

RUFFLE: Attach thread in any corner loop, s c in same space, * ch 10, s c in same loop, repeat from * 5 times, * ch 10,

s c in next loop, ch 10, s c in same loop, ch 10, s c in same loop, repeat from * across side to next corner, ch 10, s c in corner loop, * ch 10, s c in same loop, repeat from * 5 times, continue all around in same manner working other corners same as last corner ending row with ch 5, tr tr c (4 times over needle) in 1st s c, this brings thread in position for next row.

Next 2 Rows. Ch 10, s c in next loop, repeat from beginning all around ending each row with ch 5, tr tr c in tr tr c.

4th Row. S c in same space, ** cluster st in s c just made, cluster st in top of cluster st just made, s c in next loop, * ch 10, s c in next loop, repeat from * twice, repeat from ** all around ending row with ch 5, tr tr c in tr tr c.

5th Row. Ch 10, * thread over twice, insert in 5th st from hook, thread over and work off 2 loops twice, repeat from *, thread over and work off all loops at one time, sl st in space between next 2 cluster sts, cluster st in same space, ch 5, s c in next loop, * ch 10, s c in next loop, repeat from * once, repeat from beginning all around ending row with ch 5, tr tr c in tr tr c.

6th Row. * Ch 10, s c in next loop, repeat from * twice, cluster st in last s c, cluster st in top of cluster st just made, s c in next loop, repeat from beginning all around in same manner ending row with sl st in tr tr c.

7th Row. Sl st to center of next loop, s c in same space, ** ch 10, s c in next loop, ch 10, s c in next loop, ch 10, * thread over twice, insert in 5th st from hook, thread over and work off 2 loops twice, repeat from * once, thread

over and work off all loops at one time, sl st in space between next 2 cluster sts, cluster st in same space, ch 5, s c in next loop, repeat from ** all around omitting ch 5 at end of row, tr tr c in 1st s c.

8th Row. S c in same space, * cluster st in same space, ch 5, sl st in 5th st from hook for picot, cluster st in top of cluster st, s c in next loop, ch 10, sl st in 6th st from hook for picot, ch 4, s c in next loop, repeat from * all around, ending row with sl st, break thread.

Tailored Ruffle

No. 5905

Materials Required: AMERICAN THREAD COMPANY
"DE LUXE" MERCERIZED CROCHET AND KNITTING COTTON,
ARTICLE 346

1—250 yd. Ball White and 1—175 yd. Ball Yellow or any contrasting Color.

Steel Crochet Hook No. 7.

Doily measures 7½ inches in diameter without the ruffle. With Yellow, ch 6, join to form a ring, ch 1 and work 8 s c in ring, join.

2nd Row. * Ch 8, s c in next s c, repeat from * all around ending row with ch 3, tr c in 1st s c (this brings thread in position for next row).

(Continued on page 8)



3rd Row. Ch 5, s c in same loop, * ch 5, s c in next loop, ch 5, s c in same loop (picot loop), repeat from * all around, ch 5, join in same space as 1st ch.

4th Row. Sl st into picot loop, ch 3, 2 d c in same space, ch 3, 3 d c in same space, * ch 5, skip 1 loop, 3 d c, ch 3, 3 d c (shell) in next picot loop, repeat from * all around, ch 5, join in 3rd st of ch, break Yellow.

5th Row. Attach White in center of shell, ch 3, 2 d c, ch 3, 3 d c in same space, * ch 5, shell in center of next shell, repeat from * all around, ch 5, join in 3rd st of ch.

6th Row. Sl st to center of shell, shell in same space, * ch 5, s c over the White and Yellow loop of 2 previous rows, ch 5, shell in center of next shell, repeat from * all around ending row with ch 5, s c over loops of two previous rows, ch 5, join.

7th Row. Sl st to center of shell, shell in same space, * ch 4, s c in next loop, ch 5, s c in next loop, ch 4, shell in center of next shell, repeat from * all around ending row with ch 4, s c in next loop, ch 5, s c in next loop, ch 4, join in 3rd st of ch.

8th Row. Sl st to center of shell, shell in same space, * ch 5, skip 1 loop, 1 tr c, ch 3, 1 tr c in next loop, ch 5, skip 1 loop, shell in center of next shell, repeat from * all around in same manner ending row to correspond, join.

9th Row. Sl st to center of shell, shell in same space, * ch 5, skip 1 loop, shell in ch 3 loop, ch 5, skip 1 loop, shell in center of next shell, repeat from * all around in same manner ending row to correspond, join.

10th Row. Sl st to center of shell, shell in same space, * ch 5, s c over next loops of previous 2 rows, ch 5, shell in center of next shell, repeat from * all around in same manner ending row to correspond, join.

11th Row. Same as 7th row.

12th Row. Sl st to center of shell, shell in same space, * ch 5, skip 1 loop, s c in next loop, ch 5, skip 1 loop, shell in center of next shell, repeat from * all around in same manner ending row to correspond, join.

13th Row. Sl st to center of shell, shell in same space, ** ch 5, * thread over needle twice, insert in next loop, pull through and work off 2 loops twice, repeat from *, thread over and work off remaining loops at one time, ch 5, shell in center of next shell, repeat from ** all around in same manner ending row to correspond, join.

14th Row. Sl st to center of shell, * ch 8, skip the 5 ch loop, 2 d c in next st, ch 8, skip the 5 ch loop, s c in center of next shell, repeat from * all around in same manner ending row to correspond, break White.

15th Row. Attach Yellow in next loop, ch 3, 2 d c, ch 3, 3 d c (shell) in same loop, * ch 3, 3 d c, ch 3, 3 d c in next loop, repeat from * all around, ch 3, join in 3rd st of ch.

16th Row. Sl st to center of shell, ch 4, d c in same space, * ch 1, d c in same space, repeat from * 3 times, * ch 2, 6 d c with ch 1 between each d c in next loop, ch 2, 6 d c with ch 1 between each d c in center of next shell, repeat from * all around ending row to correspond, ch 2, join.

17th Row. Ch 4, * d c in next ch 1 loop, ch 1, d c in next ch 1 loop, ch 1, d c in next d c, ch 1, d c in next ch 1 loop, ch 1, d c in next d c, ch 1, d c in next ch 1 loop, ch 1, d c in next d c, ch 2, skip the ch 2 loop, d c in next d c, ch 1, repeat from * all around in same manner ending row to correspond, ch 2, join in 3rd st of ch (9 d c in each section with ch 1 between each d c).

18th Row. Ch 4, ** d c in next loop, * ch 1, d c in next loop, repeat from * twice, ch 1, d c in next d c, * ch 1, d c in next loop, repeat from * 3 times, ch 1, d c in next d c, ch 2, skip the ch 2 loop, d c in next d c, ch 1, repeat from ** all around in same manner ending row to correspond, ch 2, join (11 d c in each d c section with ch 1 between each d c).

19th Row. Ch 4, ** d c in next loop, * ch 1, d c in next loop, repeat from * 8 times, ch 1, d c in next d c, ch 2,

skip the ch 2 loop, d c in next d c, ch 1, repeat from ** all around in same manner ending row to correspond, ch 2, join (12 d c in each section with ch 1 between each d c), break Yellow.

EDGE: Attach White in same space (1st d c of d c section) s c in same space, * ch 3, sl st in 3rd st from hook for picot, s c in next loop, s c in next d c, repeat from * 23 times, drop loop from hook, insert needle in 11th picot made, pick up loop and pull loop through (this scallop lays in front of work), s c in next ch 1 loop of next d c section, s c in next d c, * ch 3, sl st in 3rd st from hook for picot, s c in next loop, s c in next d c, repeat from * 10 times, drop loop from hook, insert needle in 12th picot of 2nd scallop, pick up loop and pull through having 1 picot between joinings (this scallop lays to back of work), ** s c in 1st ch 1 loop of next d c section, s c in next d c, * picot, s c in next loop, s c in next d c, repeat from * 10 times, drop loop from hook, insert needle in 10th free picot of previous scallop, pick up loop and pull through leaving 1 picot free between joinings (this scallop lays to front of work), repeat from ** all around having 1 scallop to back of work and the next to front of work to the last scallop. On last scallop work 9 picots after the joining, then join to 13th picot made at beginning of row, s c in next loop, s c in next d c, picot, s c in next loop, s c in next d c, join to 10th free picot of previous scallop, break thread.

Star Ruffle No. 5906

Materials Required: AMERICAN THREAD COMPANY
"STAR" MERCERIZED CROCHET COTTON, ARTICLE 30
Size 30

5-75 yd. Balls White.

Steel Crochet Hook No. 12.

Doily measures about 7 inches without ruffle.

Ch 8, join to form a ring and work 16 s c in ring, join.

2nd Row. Ch 8, tr c in same space, * skip 1 s c, 2 tr c with ch 4 between in next s c, repeat from * 6 times, join in 4th st of ch.

3rd Row. 3 s c, ch 5, 3 s c over each ch 4 loop, join.

4th Row. Sl st to center of 5 ch loop, s c in same space, * ch 5, skip 2 s c, tr c in space between next 2 s c, ch 5, s c in next 5 ch loop, repeat from * 6 times, ch 5, skip 2 s c, tr c in space between next 2 s c, ch 2, tr c in 1st s c, this brings thread in position for next row.

5th Row. S c in same space, * ch 7, 5 tr c (shell) in next tr c, ch 7, skip 1 loop, s c in next loop, 7 tr c in next tr c, s c in next loop, repeat from * all around in same manner ending row with sl st in 1st s c.

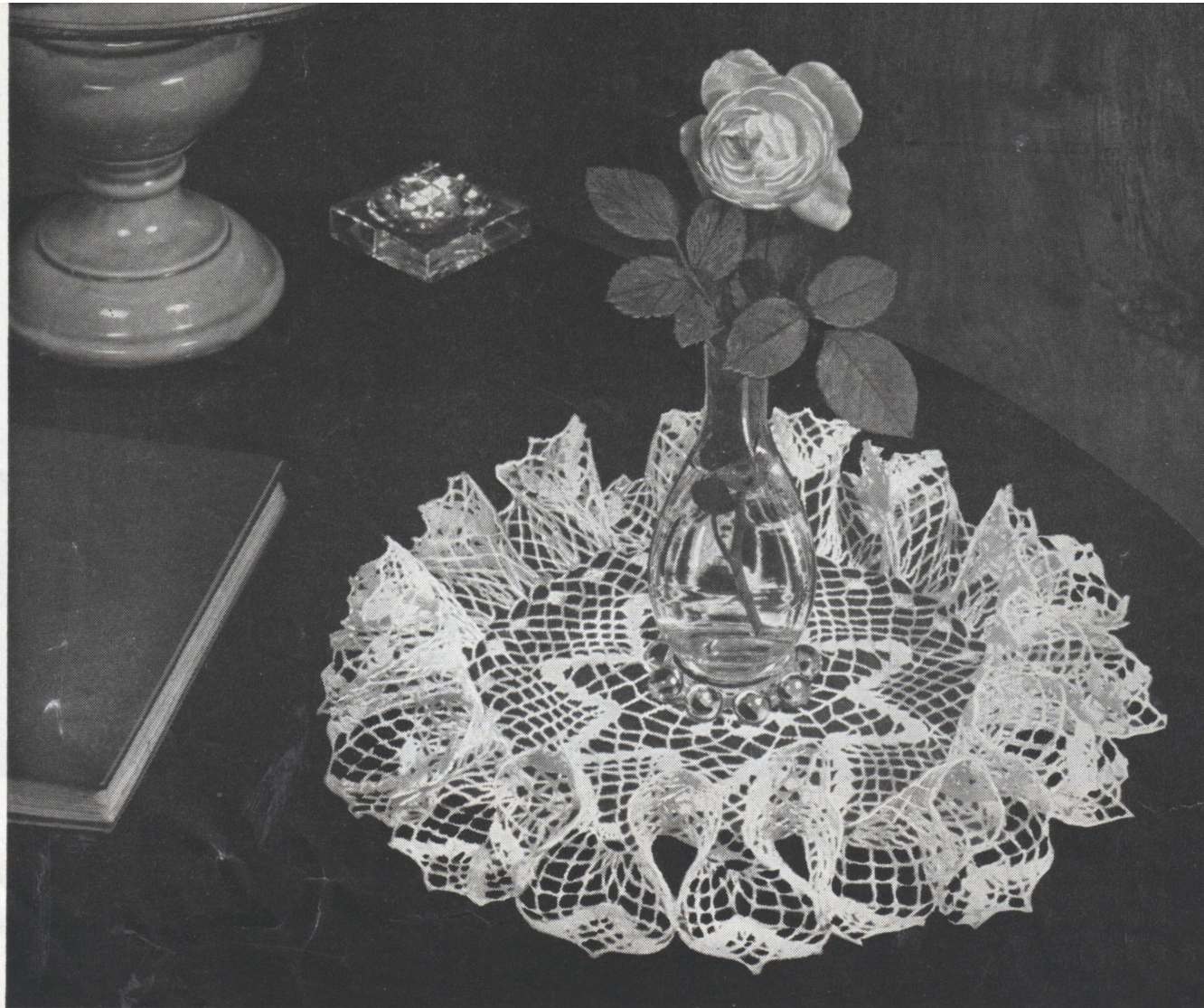
6th Row. Sl st to center of loop, s c in same space, * ch 9, s c in center tr c of next shell, ch 9, s c in next loop, ch 11, s c in center tr c of next tr c group, ch 11, s c in next loop, repeat from * all around in same manner ending row with ch 6, d tr c (3 times over needle) in 1st s c.

7th Row. Ch 11, s c in next loop, repeat from beginning all around ending row with ch 6, tr tr c (4 times over needle) in d tr c.

8th Row. Ch 4, 4 tr c in same space, * ch 9, s c in next loop, ch 9, 2 shells with ch 5 between in center st of next loop, repeat from * 6 times, ch 9, s c in next loop, ch 9, 5 tr c in same space as 1st shell, ch 2, d c in 4th st of ch.

9th Row. Ch 5, shell in center st of next shell, ch 3, s c in next loop, ch 9, s c in next loop, ch 3, shell in center st of next shell, ch 5, s c in next loop, repeat from beginning all around in same manner ending row with ch 2, d c in d c.

10th Row. Ch 5, s c in next loop, ch 5, shell in center st of next shell, ch 5, skip 1 loop, s c in next loop, ch 5, shell in center st of next shell, ch 5, s c in next loop, repeat from



beginning all around in same manner ending row with ch 2, d c in d c.

11th Row. Ch 5, s c in next loop, ch 5, s c in next loop, ch 5, shell in center st of next shell, ch 3, shell in center st of next shell, ch 5, s c in next loop, repeat from beginning all around in same manner ending row with ch 2, d c in d c.

12th Row. * Ch 5, s c in next loop, repeat from * twice, ch 5, * shell in center st of next shell, repeat from *, repeat from beginning all around ending row with ch 2, d c in d c.

13th Row. * Ch 7, s c in next loop, repeat from * 3 times, ch 7, * thread over twice, insert in next tr c, pull through, thread over and work off 2 loops twice, repeat from * 9 times, thread over and work off all loops at one time (cluster st) ch 7, s c in next loop, repeat from beginning all around in same manner ending row with ch 3, tr c in d c.

14th Row. * Ch 7, s c in next loop, repeat from * 4 times, ch 7, s c in top of next cluster st, ch 7, s c in next loop, repeat from * all around in same manner ending row with ch 3, tr c in tr c.

15th and 16th Rows. * Ch 8, s c in next loop, repeat from * all around ending row with ch 4, tr c in tr c.

17th Row. Shell in same space as tr c just made, s c in next loop, * ch 7, s c in next loop, shell in next s c, s c in next loop, repeat from * in same manner all around ending row with ch 3, tr c in tr c.

18th Row. Ch 8, s c in center st of next shell, ch 8, s c in next loop, repeat from beginning all around ending row with ch 1, d tr c in tr c.

19th Row. Start ruffle, * ch 10, s c in same loop, repeat from * twice, ch 10, s c in next loop, repeat from beginning all around ending row with ch 5, tr tr c (4 times over needle) in d tr c (224 loops).

20th and 21st Rows. Ch 10, s c in next loop, repeat from beginning all around ending row with ch 5, tr tr c in tr tr c.

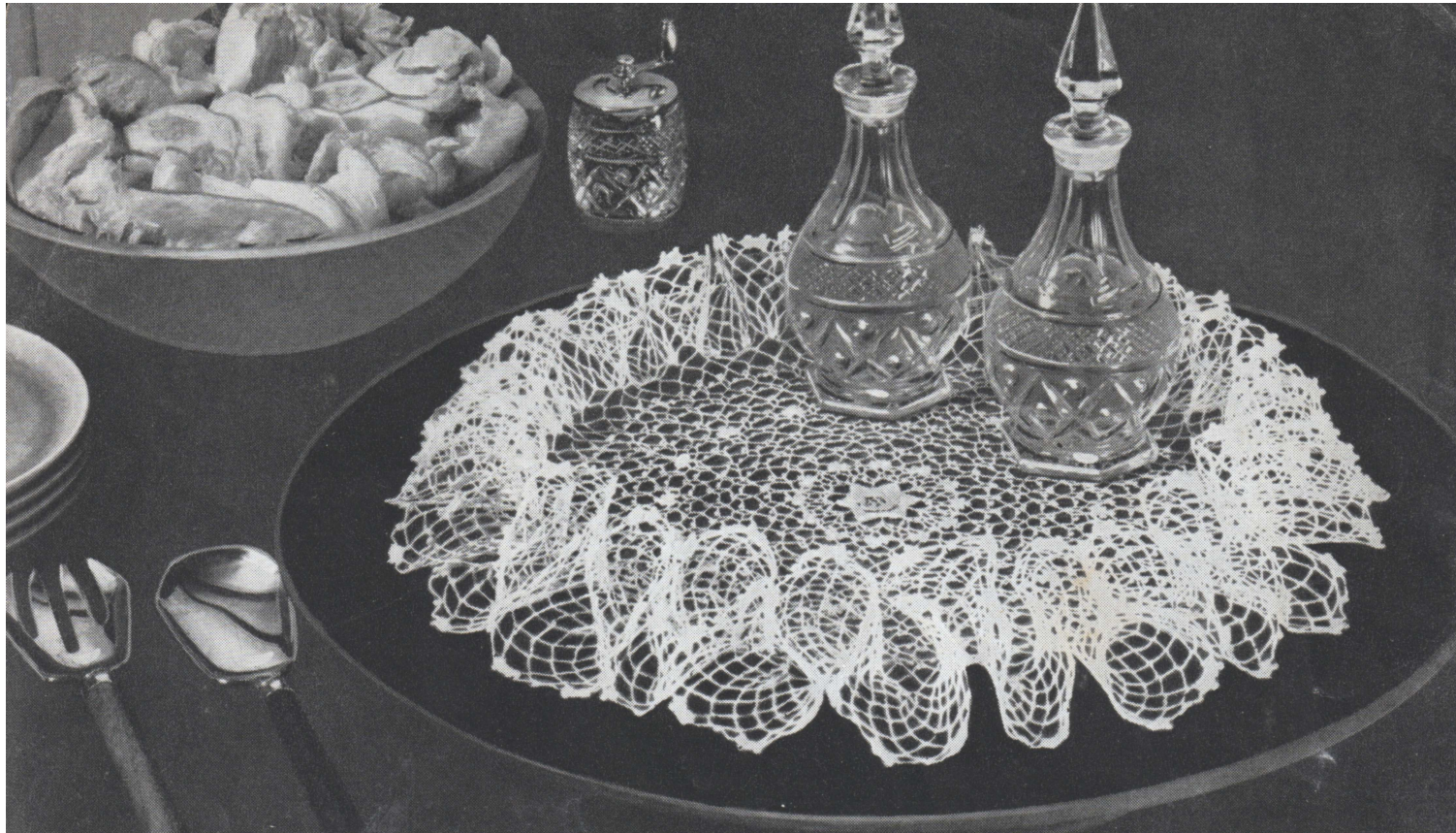
22nd Row. * Ch 9, s c in next loop, repeat from * 4 times, ch 9, 2 shells with ch 5 between in center st of next loop, ch 9, s c in next loop, repeat from beginning all around in same manner ending row with ch 5, tr tr c in tr tr c.

23rd Row. * Ch 9, s c in next loop, repeat from * 5 times, ch 2, shell in center st of next shell, ch 3, s c in next 5 ch loop, ch 3, shell in center st of next shell, ch 2, s c in next loop, repeat from beginning all around ending row with sl st.

24th Row. Sl st to center of loop, * ch 9, s c in next loop, repeat from * 4 times, ch 3, shell in center st of next shell, ch 3, s c in next loop, ch 3, s c in next loop, ch 3, shell in center st of next shell, ch 3, s c in next ch 9 loop, repeat from * all around in same manner, join.

25th Row. Sl st to center of loop, * ch 9, s c in next loop, ch 2, 2 shells with ch 3 between in center st of next loop, ch 2, s c in next loop, ch 9, s c in next loop, ch 3, shell in center st of next shell, ch 3, s c in next loop, ch 7, s c in next loop, ch 7, s c in next loop, ch 3, shell in center st of next shell, ch 3, s c in next ch 9 loop, repeat from * all around in same manner, join.

26th Row. Sl st to center of loop, * ch 3, shell in center st of next shell, ch 3, s c in next loop, ch 5, sl st in s c for picot, ch 3, shell in center st of next shell, ch 3, s c in next loop, ch 4, 3 d c, 5 ch picot, 2 d c in center st of next shell, ch 3, s c in next loop, ch 3, s c in next loop, ch 9, sl st in 5th st from hook for picot, ch 4, s c in next loop, ch 3, s c in next loop, ch 3, 3 d c, 5 ch picot, 2 d c in center st of next shell, ch 4, s c in next loop, repeat from * all around in same manner, join, break thread.



Irish Rose Ruffle

No. 5907

**Materials Required: AMERICAN THREAD COMPANY
"STAR" MERCERIZED CROCHET COTTON, ARTICLE 30
Size 50**

5—100 yd. Balls White.

Steel Crochet Hook No. 13.

Doily measures about 10½ inches without ruffle.

Ch 6, join to form a ring, ch 6, d c in ring, * ch 3, d c in ring, repeat from * 3 times, ch 3, join in 3rd st of ch.

2nd Row. Ch 1, * 2 d c, 5 tr c, 2 d c in mesh, s c in next d c, repeat from * all around.

3rd Row. * Ch 6, s c in next s c in back of petal, repeat from * all around.

4th Row. In each loop work 2 d c, 7 tr c, 2 d c and 1 s c in s c between petals.

5th Row. Ch 10, sl st in 5th st from hook for picot, ch 7, sl st in 5th st from hook for picot, ch 2, s c in center st of next petal, ** ch 7, sl st in 5th st from hook for picot, ch 7, sl st in 5th st from hook for picot, ch 2, d c between petals, * ch 7, sl st in 5th st from hook for picot, repeat from *, ch 2, s c in center st of next petal, repeat from ** 4 times, * ch 7, sl st in 5th st from hook for picot, repeat from *, ch 2, join in 3rd st of ch.

6th Row. * Ch 7, s c between picots of next loop, ch 7, s c in next s c, ch 7, s c between picots of next loop, ch 7, s c in next d c, repeat from * all around.

7th Row. Sl st to center of next loop, ch 8, d c in same loop, * ch 2, 1 d c, ch 5, 1 d c in next loop, repeat from * all around ending row with ch 2, join in 3rd st of ch.

8th Row. Sl st to center of next loop, ch 5, s c in same loop, * ch 2, skip the ch 2 loop, 3 d c in next loop, ch 5, sl st in top of last d c for picot, 5 d c in same loop, ch 5, sl st in top of last d c for picot, 3 d c in same loop, (shell) ch 2, skip the next 2 ch loop, 1 s c, ch 5, 1 s c in next loop, repeat from * all around ending row with ch 2, skip the 2 ch loop, 3 d c, picot, 5 d c, picot, 3 d c in next loop, ch 2, join.

9th Row. Sl st into 5 ch loop, ch 7, s c in center d c of next

shell, ch 5, s c in same space, ch 7, * s c in next 5 ch loop, ch 7, s c in center d c of next shell, ch 5, s c in same space, ch 7, repeat from * all around.

10th Row. Sl st to center of next loop, ch 8, d c in same space, * ch 7, sl st in 5th st from hook for picot, ch 2, 1 d c, ch 5, 1 d c in center st of next ch 7 loop, repeat from * all around ending row with ch 7, sl st in 5th st from hook for picot, ch 2, join in 3rd st of ch.

11th Row. Sl st into loop, * ch 5, s c in same space, ch 9, skip the picot loop, s c in next loop, repeat from * all around ending row with ch 4, tr c in sl st, (this brings thread in position for next row).

12th Row. Ch 8, d c in same space, ch 5, d c in same space, * ch 7, sl st in 5th st from hook for picot, ch 2, 1 d c, ch 5, 1 d c in center st of next 9 ch loop, ch 7, sl st in 5th st from hook for picot, ch 2, d c in center st of next 9 ch loop, ch 5, d c in same space, ch 5, d c in same space, repeat from * all around ending row with ch 7, sl st in 5th st from hook for picot, ch 2, 1 d c, ch 5, 1 d c in next 9 ch loop, ch 7, sl st in 5th st from hook for picot, ch 2, join in 3rd st of ch.

13th Row. Sl st to loop, * ch 7, s c in next loop, ch 7, skip the picot loop, 1 s c, ch 5, 1 s c in next loop, ch 7, skip the picot loop, s c in next loop, repeat from * all around.

Next 4 Rows. Repeat 10th, 11th, 12th and 13th rows.

18th Row. Sl st into loop, ch 3 (counts as 1 d c) 2 d c, picot, 5 d c, picot, 3 d c (shell) in same loop, * ch 2, 1 d c, ch 5, 1 d c in center st of next loop, ch 7, sl st in 5th st from hook for picot, ch 2, 1 d c, ch 5, 1 d c in center st of next 7 ch loop, ch 2, 3 d c, picot, 5 d c, picot, 3 d c in next loop, repeat from * all around ending row with ch 2, 1 d c, ch 5, 1 d c in center st of next loop, ch 7, sl st in 5th st from hook for picot, ch 2, 1 d c, ch 5, 1 d c in center st of next loop, ch 2, join.

19th Row. Sl st to center of shell, * ch 5, s c in same space, ch 7, s c in next 5 ch loop, ch 5, s c in same space, ch 7, skip the picot loop, 1 s c, ch 5, 1 s c in next loop, ch 7, 1 s c in center d c of next shell, repeat from * all around ending row with ch 5, s c in same space, ch 7, s c in next 5 ch loop, ch 5, s c in same space, ch 7, skip the picot loop, s c in next 5 ch loop, ch 5, s c in same space, ch 7, join. Repeat 10th, 11th, 12th and 13th rows once, then repeat 10th and 11th rows.

26th Row. S c in loop, * ch 10, s c in next ch 9 loop, repeat from * all around ending row with ch 5, d tr c (3 times over needle) in s c.

27th Row. S c in loop, * ch 10, s c in next loop, repeat from * all around ending row with ch 5, d tr c in s c.

RUFFLE: Sl st into loop, * ch 10, s c in same loop, repeat from * twice, ** ch 10, s c in next loop, * ch 10, s c in same loop, repeat from * twice, repeat from ** all around ending row with ch 5, d tr c in sl st.

2nd Row. * Ch 10, s c in next loop, repeat from * all around ending row with ch 5, d tr c in d tr c. Repeat last row 5 times.

8th Row. Ch 1, s c in same space, * ch 5, sl st in top of s c for picot, ch 8, 3 d c, picot, 5 d c, picot, 3 d c in next loop, ch 8, s c in next loop, repeat from * all around, break thread.

Bread Tray Ruffle

No. 5908

Materials Required: AMERICAN THREAD COMPANY
"STAR" MERCERIZED CROCHET COTTON, ARTICLE 30
Size 50

5-100 yd. Balls White will make either the oval or round doily.

Steel Crochet Hook No. 13 or No. 14.

Hemstitch or turn under a very narrow hem on oval linen center measuring about 10¾ by 5 inches.

Crochet a row of s c all around, join.

2nd Row. * Ch 6, skip 3 s c, s c in next s c, repeat from * all around.

3rd Row. Sl st into loop, * ch 8, s c in same loop, ch 8, s c in same loop, ch 8, s c in next loop, repeat from * all around ending row with ch 4, tr c in sl st (this brings thread in position for next row).

4th Row. * Ch 8, s c in next loop, repeat from * all around ending row with ch 4, tr c in tr c.

5th Row. Ch 6, cluster st in next loop (cluster st: thread over needle, insert in loop, pull through and work off 2 loops, * thread over needle, insert in same loop, pull through and work off 2 loops, repeat from * once, thread over and work off all loops at one time), ch 4, cluster st in same space, * ch 3, d c in next loop, ch 3, 2 cluster sts with ch 4 between in next loop, repeat from * all around ending row with ch 3, join in 3rd st of ch 6.

6th Row. * Ch 8, s c between next 2 cluster sts, ch 8, s c in next d c, repeat from * all around ending row with ch 4, tr c in same st as beginning.

7th Row. * Ch 8, s c in next loop, repeat from * all around.

8th Row. Sl st to center of loop and then work in same manner as 5th row.

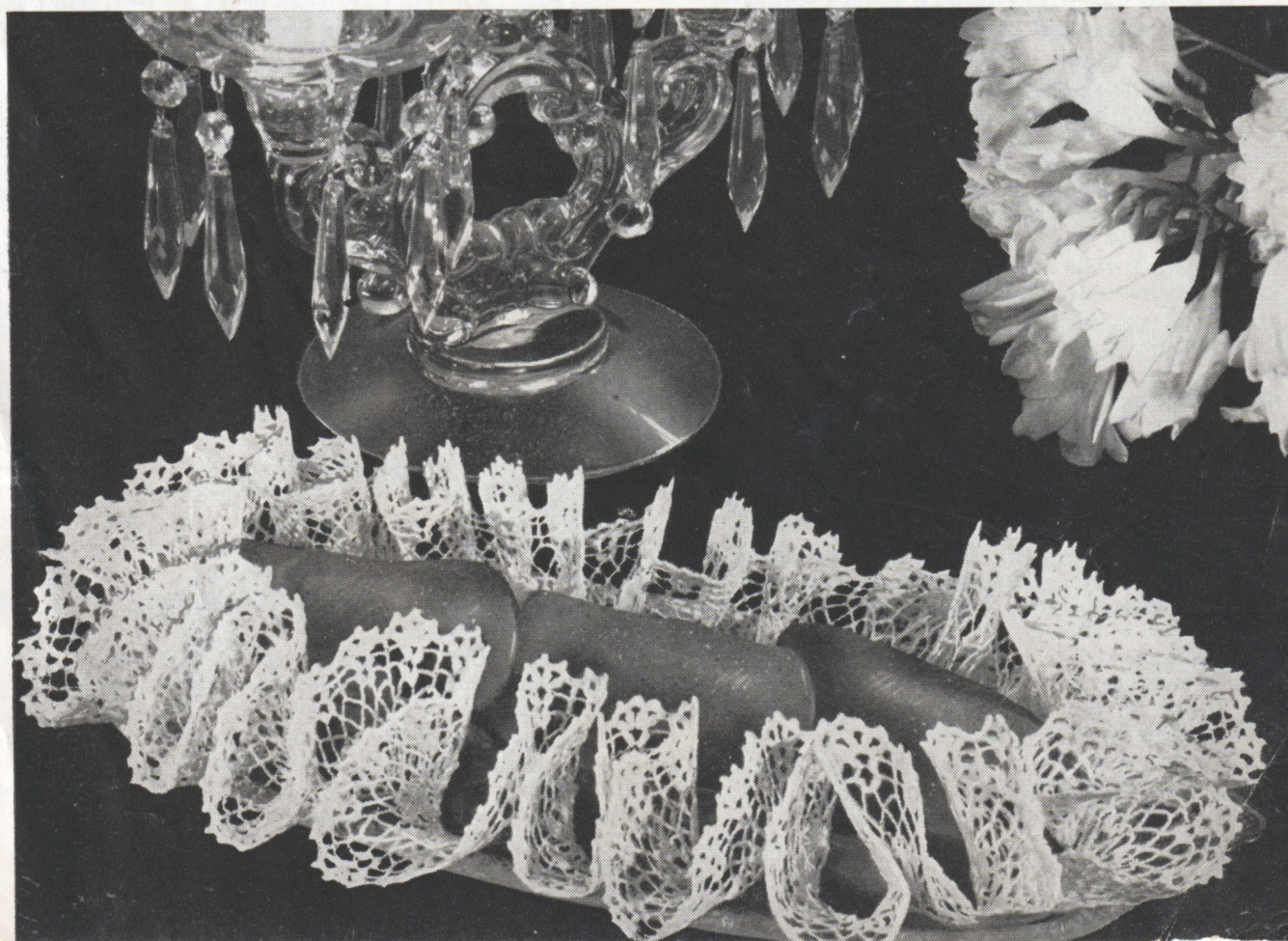
9th Row. Ch 6, * 2 cluster sts with ch 4 between in loop between next 2 cluster sts, ch 3, d c in next d c, ch 3, repeat from * all around, join in 3rd st of ch 6.

10th Row. Ch 4, * 4 cluster sts with ch 4 between each cluster st in loop between next 2 cluster sts, ch 1, d c in next d c, ch 1, repeat from * all around ending row with 4 cluster sts with ch 4 between each cluster st in loop between next 2 cluster sts, ch 1, join in 3rd st of ch 4.

11th Row. Ch 1, s c in same space, s c in next ch 1 loop, * 2 s c in next ch 4 loop between cluster sts, ch 3, sl st in top of last s c for picot, 2 s c in same loop, 2 s c, picot, 2 s c in each of the next 2 loops, s c in next ch 1 loop, s c in next d c, s c in next ch 1 loop, repeat from * all around ending row to correspond, join, break thread.

FOR A ROUND DOILY

Cut a linen circle 7½ inches in diameter. Hemstitch or turn under a very narrow hem. Work same as Oval Doily with Linen Center.



Shaded Ruffle

No. 5909



**Materials Required: AMERICAN THREAD COMPANY
"STAR" MERCERIZED CROCHET COTTON, ARTICLE 30
Size 30**

4-65 yd. Balls Shaded Green or any Color desired or
"GEM" Mercerized Crochet Cotton, Article 35, Size 30.
1-250 yd. Ball.

Steel Crochet Hook No. 12.

Doily measures about 5 inches in diameter without ruffle.
Ch 8, join to form a ring, ch 3 and work 14 d c in ring,
join in 3rd st of ch.

2nd Row. Ch 5, d c in next d c, * ch 2, d c in next d c, repeat
from * 12 times, ch 2, join in 3rd st of ch.

3rd Row. Sl st to loop, ch 3, 2 d c in same space, * ch 1, 3 d c
in next loop, repeat from * all around, ch 1, join in 3rd
st of ch.

4th Row. S c over last ch 1 made, * ch 7, s c over next ch 1,
repeat from * 13 times, ch 3, tr c in 1st s c, this brings
thread in position for next row.

5th Row. S c in same space, * ch 9, s c in next loop, repeat
from * all around ending row with ch 5, d tr c (3 times
over needle) in 1st s c.

6th Row. Ch 4, 5 tr c in same loop, * s c in next loop, ch 11,
s c in next loop, 11 tr c in next loop, repeat from * 3 times,
s c in next loop, ch 11, s c in next loop, 5 tr c in next loop,
join in 4th st of ch.

7th Row. S c in same space, * ch 9, d c in next s c, ch 9, s c
in next loop, ch 9, d c in next s c, ch 9, s c in center st of
next tr c group, repeat from * all around in same manner
ending row with ch 5, d tr c in 1st s c.

8th Row. S c in same loop, * ch 11, s c in next loop, repeat
from * all around, join.

9th Row. Work 11 s c over each loop, join.

10th Row. Ch 5, skip 1 s c, d c in next s c, * ch 1, skip 1 s c,
d c in next s c, repeat from * all around ending row with
ch 1, join in 3rd st of ch.

11th Row. Work 2 s c in each mesh, join.

12th Row. S c in same space, * ch 9, skip 4 s c, s c in next
s c, repeat from * all around ending row with ch 5, d tr c
in 1st s c.

13th Row. * Ch 9, s c in next loop, repeat from * all around
ending row with ch 5, d tr c in d tr c.

14th Row. * Ch 7, s c in next loop, repeat from * all around
ending row with ch 1, tr tr c (4 times over needle) in d tr c.

15th Row. * Ch 10, s c in same loop, repeat from * twice,
ch 10, s c in next loop, repeat from beginning all around
in same manner ending row with ch 5, d tr c in tr tr c.

16th and 17th Rows. Ch 10, s c in next loop, repeat from
beginning all around ending each row with ch 5, d tr c
in d tr c.

18th Row. 4 s c in same loop, 7 s c in each of the following
loops ending row with 4 s c in 1st loop, join.

19th Row. Ch 5, skip 2 s c, d c in next s c, * ch 2, skip 2 s c,
d c in next s c, repeat from * all around, ch 2, join in 3rd
st of ch.

20th Row. 2 s c in each of the 1st 9 meshes, 3 s c in each
remaining mesh, join.

21st Row. S c in same space, * ch 11, skip 5 s c, s c in next
s c, repeat from * all around ending row with ch 7, tr c
in 1st s c.

22nd Row. 6 tr c in next loop, ch 5, sl st in last tr c for picot,
5 tr c in same space, s c in next loop, ch 10, sl st in 6th st
from hook for picot, ch 4, s c in next loop, repeat from
beginning all around, join, break thread.



Pineapple Ruffle

No. 5910

**Materials Required: AMERICAN THREAD COMPANY
"STAR" MERCERIZED CROCHET COTTON, ARTICLE 20**

Size 20

4—200 yd. Balls White, Ecru or Cream.

Steel Crochet Hook No. 12.

Doily measures about 13 inches in diameter without the ruffle.

Ch 6, join to form a ring, ch 1 and work 8 s c in ring, join in 1st s c.

2nd Row. * Ch 10, s c in next s c, repeat from * 6 times, ch 4, d tr c (3 times over needle) in next s c. This brings thread in position for next row.

3rd Row. Ch 3, 2 d c in same space, * ch 7, 3 d c in next loop, repeat from * all around, ch 7, join.

4th Row. Sl st to next d c, * ch 5, 3 d c in next loop, ch 5, s c in center d c of next d c group, repeat from * all around ending row with ch 5, 3 d c in next loop, ch 2, tr c in same space with sl st.

5th Row. * Ch 7, s c in next loop, repeat from * all around ending row with ch 3, tr c in tr c.

6th Row. Ch 5, d c in same space, * ch 5, 1 d c, ch 3, 1 d c in center st of next loop, repeat from * all around, ch 5, join in 3rd st of ch.

7th Row. Sl st into loop, ch 3, d c in same space, ch 3, 2 d c in same space, * ch 3, skip 1 loop, 8 tr c in next loop, ch 3, skip 1 loop, 2 d c, ch 3, 2 d c (shell) in next loop, repeat from * all around ending row with ch 3, skip 1 loop, 8 tr c in next loop, ch 3, join in 3rd st of ch.

8th Row. Sl st into center of shell, ch 3, d c in same space, ch 3, 2 d c in same space, * ch 3, 1 tr c in each tr c with ch 1 between each tr c, ch 3, 2 d c, ch 3, 2 d c (shell) in center of next shell, repeat from * all around ending row with ch 3, 1 tr c in each tr c with ch 1 between each tr c, ch 3, join in 3rd st of ch.

9th Row. Sl st to center of shell, ch 3, 1 d c, ch 3, 2 d c in same space, ** ch 4, s c between 1st 2 tr c of pineapple, * ch 4, s c between next 2 tr c, repeat from * 5 times, ch 4, 2 d c, ch 3, 2 d c in center of next shell, repeat from ** all around in same manner, join.

10th Row. Sl st to center of shell, ch 3, 1 d c, ch 3, 2 d c in same space, ** ch 4, skip 1 loop, s c in 1st loop of pineapple, * ch 4, s c in next loop, repeat from * 4 times, ch 4, shell in shell, repeat from ** all around in same manner, join.

11th Row. Sl st to center of shell, ch 3, 1 d c, ch 3, 2 d c, ch 3, 2 d c in same space, ** ch 4, s c in 1st loop of pineapple, * ch 4, s c in next loop, repeat from * 3 times, ch 4, 2 d c, ch 3, 2 d c, ch 3, 2 d c in center of next shell, repeat from ** all around in same manner, join.

12th Row. Sl st into loop, ch 3, 1 d c, ch 3, 2 d c in same space, ** ch 5, shell in next loop, ch 4, s c in 1st loop of pineapple, * ch 4, s c in next loop, repeat from * twice, ch 4, skip 1 loop, shell in next ch 3 loop, repeat from ** all around in same manner, join.

13th Row. Sl st to center of shell, shell in same space, ** ch 3, shell in next loop, ch 3, shell in next shell, ch 4, s c in 1st loop of pineapple, * ch 4, s c in next loop, repeat from * once, ch 4, shell in next shell, repeat from ** all around in same manner, join.

14th Row. Sl st to center of shell, shell in same space, * ch 3, 1 d c, ch 3, 1 d c in next loop, ch 3, shell in next shell,

(Continued on page 14)

ch 3, 1 d c, ch 3, 1 d c in next loop, ch 3, shell in next shell, ch 4, s c in 1st loop of pineapple, ch 4, s c in next loop, ch 4, shell in next shell, repeat from * all around in same manner, join.

15th Row. Sl st to center of shell, shell in same space, * ch 4, skip 1 loop, 8 tr c in next loop, ch 4, shell in next shell, ch 4, skip 1 loop, 8 tr c in next loop, ch 4, shell in next shell, ch 4, s c in remaining loop of pineapple, ch 4, shell in next shell, repeat from * all around in same manner, join.

16th Row. Sl st to center of shell, shell in same space, * ch 4, 1 tr c in each of the next 8 tr c with ch 1 between each tr c, ch 4, shell in next shell, ch 4, 1 tr c in each of the next 8 tr c with ch 1 between each tr c, ch 4, shell in next shell, shell in next shell, repeat from * all around in same manner ending row to correspond, join in 3rd st of ch of 1st shell, ch 1, turn.

17th Row. Sl st back to center of shell just made, ch 3, turn, d c in same space, ch 2, 2 d c in center of next shell, ** ch 4, s c between 1st 2 tr c, * ch 4, s c between next 2 tr c, repeat from * 5 times, ch 4, shell in next shell, ch 4, s c between 1st 2 tr c, * ch 4, s c between next 2 tr c, repeat from * 5 times, ch 4, 2 d c in center of next shell, ch 2, 2 d c in center of next shell, repeat from ** all around in same manner, join.

18th Row. Sl st into ch 2 loop, shell in same space, ** ch 4, s c in 1st loop of pineapple, * ch 4, s c in next loop, repeat from * 4 times, ch 4, shell in next shell, ch 4, s c in 1st loop of next pineapple, * ch 4, s c in next loop, repeat from * 4 times, ch 4, shell in next ch 2 loop, repeat from ** all around in same manner, join.

19th Row. Sl st to center of shell, ch 3, 1 d c, ch 3, 2 d c, ch 3, 2 d c in same space, ** ch 4, s c in 1st loop of pineapple, * ch 4, s c in next loop, repeat from * 3 times, ch 4, 2 d c, ch 3, 2 d c, ch 3, 2 d c in center of next shell, repeat from ** all around in same manner, join.

20th Row. Sl st to loop, shell in same space, ** ch 5, shell in next ch 3 loop, ch 4, s c in 1st loop of pineapple, * ch 4, s c in next loop, repeat from * twice, ch 4, shell in next ch 3 loop, repeat from ** all around in same manner, join.

21st Row. Sl st to center of shell, shell in same space, ** ch 4, s c in next loop, ch 4, shell in center of next shell, ch 4, s c in 1st loop of pineapple, * ch 4, s c in next loop, repeat from *, ch 4, shell in next shell, repeat from ** all around in same manner, join.

22nd Row. Sl st to center of shell, shell in same space, * ch 5, s c in next s c, ch 5, shell in next shell, ch 4, s c in 1st loop of pineapple, ch 4, s c in next loop, ch 4, shell in next shell, repeat from * all around in same manner, join.

23rd Row. Sl st to center of shell, shell in same space, ** ch 7, * thread over needle twice, insert in next loop, thread over and work off 2 loops twice, repeat from *, thread over and work off all loops at one time, ch 7, shell in next shell, ch 4, s c in remaining loop of pineapple, ch 4, shell in next shell, repeat from ** all around in same manner, join.

24th Row. Sl st to center of shell, shell in same space, * ch 7, s c in next loop, ch 9, s c in next loop, ch 7, shell in next shell, ch 4, s c in next s c at top of pineapple, ch 4, shell in next shell, repeat from * all around in same manner, join.

25th Row. Sl st to center of shell, shell in same space, * ch 7, s c in next loop, ch 7, s c in next loop, ch 7, s c in next loop, ch 7, shell in next shell, ch 1, shell in next shell, repeat from * all around in same manner, join.

26th Row. Sl st to center of shell, ch 3, d c in same space, ** ch 7, s c in next loop, * ch 7, s c in next loop, repeat from * twice, ch 7, 2 d c in center of next shell, 2 d c in center of next shell, repeat from ** all around ending row with 2 d c in last shell, join.

27th Row. ** Ch 7, s c in next loop, * ch 7, s c in next loop, repeat from * 3 times, ch 7, s c in center of 4 d c group, repeat from ** all around ending row with ch 3, tr c in

center of 4 d c group.

28th Row. * Ch 8, s c in next loop, repeat from * all around ending row with ch 3, tr c in tr c.

29th Row. Ch 3, 2 d c in same space, * ch 5, 3 d c in next loop, repeat from * all around, join.

30th Row. Sl st to center of loop, * ch 8, s c in next loop, repeat from * all around ending row with ch 3, tr c in sl st.

31st Row. Ch 3, 2 d c in same space, * ch 6, 3 d c in next loop, repeat from * all around ending row with ch 3, tr c in 3rd st of ch.

32nd Row. * Ch 9, s c in next loop, repeat from * all around ending row with ch 3, d tr c in tr c.

33rd Row. Same as 31st row but ending row with ch 1, tr tr c (4 times over needle) in 3rd st of ch.

RUFFLE. * Ch 10, s c in same loop, ch 10, s c in same loop, ch 10, s c in same loop, ch 10, s c in next loop, repeat from * all around ending row with ch 5, tr tr c in same space as beginning (384 loops).

2nd Row. * Ch 10, s c in next loop, repeat from * all around ending row same as last row. Repeat the 2nd row twice but ending the last row with ch 3, thread over needle 5 times, thread over and work off all loops 2 at a time.

5th Row. Ch 4, 7 tr c in same loop, * ch 6, 4 s c in next loop, 4 s c in next loop, ch 6, 8 tr c in next loop, repeat from * all around ending row with ch 6, 4 s c in each of the next 2 loops, ch 6, join in 4th st of ch.

6th Row. Ch 5, 1 tr c in each of the next 7 tr c with ch 1 between each tr c, * ch 8, skip 2 s c, 1 s c in each of the next 4 s c, ch 8, 1 tr c in each of the next 8 tr c with ch 1 between each tr c, repeat from * all around ending row with ch 8, skip 2 s c, 1 s c in each of the next 4 s c, ch 8, join in 4th st of ch.

7th Row. Sl st between 1st 2 tr c, ** ch 7, sl st in 4th st from hook for picot, ch 3, s c between next 2 tr c, * ch 7, sl st in 4th st from hook for picot, ch 3, s c between next 2 tr c, repeat from * 4 times, ch 6, s c in next loop, ch 9, sl st in 5th st from hook for picot, ch 4, sl st in same space for picot, ch 4, sl st in same space for picot (a 3 picot cluster) ch 4, s c in next loop, ch 6, s c between first 2 tr c of next tr c group, repeat from ** all around, break thread.

CROCHET ABBREVIATIONS

ch	Chain
st	Stitch
sl st	Slip st.
s c	Single Crochet
s d c	Short Double Crochet
d c	Double Crochet
tr c	Treble Crochet
d tr c	Double Treble Crochet
tr tr c	Triple Treble Crochet
o m	Open Mesh. Sometimes termed sp-Space
s m	Solid Mesh. Sometimes termed bl-Block
p	Picot
d p	Double Picot
beg. rnd	Beginning Round
incl	Inclusive
inc	Increase
dec	Decrease

Directions for Starching Doilies

STARCH: Dissolve $\frac{1}{4}$ cup starch in $\frac{1}{2}$ cup of cold water. Boil slowly over a low flame, as it thickens stir in gradually about $1\frac{1}{4}$ cups of cold water. Boil, stirring constantly until starch clears. This makes a thick pasty mixture.

As soon as starch is cool enough to handle, dip doily and squeeze starch through it thoroughly. Wring out extra starch. The doily should be wet with starch but there should be none in the spaces. Pin center of doily in position according to size and leave until thoroughly dry. If steam iron is used iron ruffle after it is dry. If regular iron is used dampen ruffle slightly before pressing. Pin folds of ruffle in position and leave until thoroughly dry.